TRANSClear





TRANSPARENT UNIVERSAL SEALING ADHESIVE



- Crystal clear
- · Bonding and sealing
- Continues to be elastic
- Can be applied to wet substrate
- Watertight
- Fungus resistant





TRANSClear



PROPERTIES

- Good bonding properties
- Ideal on natural stone (does nor bleed through)
- Good adhesion to tiles, ceramic, porcelain, aluminium, wood, concrete, glazed surfaces, without use of a primer
- Fungus and bacteria resistant
- Overpaintable with most common lacquers
- Can be applied to wet substrate
- Virtually odourless

TECHNICAL INFORMATION

Nature: elastic
Viscosity: paste-like
Colour: crystal clear

Flow: 5 bar / 3mm / 23°c 160g/min Skin formation: 23°c 50% R.V. 5 minutes Tack-free: 23°c 50% R.V. 40 minutes

Full hardening: 23°c 50% R.V. 24h-4mm / 48h-5mm / 72h-8mm

Hardness - DIN 53505: 40 Shore A Volume shrinkage after curing: <2%

Tensile strength: 220 N/cm² or 220 tonne/m²
Tear strength - DIN 53507: ca 40N/cm²
Processing temperature: +5°c to + 40°c

Thermal stability: -30°c to +95°c / peak: 155°c - max. 30 minutes

E-module: 100% 0,9 mPa

Adhesion: excellent on tiles, cement, natural stone, wood, concrete, aluminium,

 $with the \ exception \ of \ polypropylene, \ polyethylene, \ polytetrafluor oethylene \ and \ bitumen.$

Elongation at break - DIN 53504: 400%

UV-resistance: over time discolouring can develop due to external influences

Overpaintable: OK with most solvent and water based lacquers

Chemical resistance:

- good: water, seawater, aliphatic solvents, oils, grease, diluted organic acids, lyes
- moderate: esters, ketones, aromatics.
- poor: concentrated acids, chlorinated solvents

Shelf life: 12 months from date of manufacture in sealed aluminium packaging

USE

- Apply to a clean, dust and grease free substrate. Depending on the nature of the soiling, the surface must be cleaned with Tec7 Cleaner and/or Multiclean.
- If necessary, finish off joints with Tec7 Cleaner on smooth substrates, or HP Clean on porous surfaces and natural stone
- First test adhesion on substrates containing PP, PE, PTFE or Bitumen
- Clean excess adhesive and tools using Tec7 Cleaner